



CSIR - NATIONAL METALLURGICAL LABORATORY
(Council of Scientific & Industrial Research)
BURMAMINES, JAMSHEDPUR - 831 007
Tel: 0657 2345129/132, Fax: 0657 2345131
Email: spo@nmlindia.org Website: www.nmlindia.org



ISO 9001:2008

No. NML-FG/MER-ABHI/42-19/Corr-I

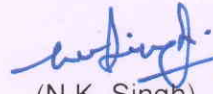
Date: 22.11.2019

CORRIGENDUM - I

Sub: Tender for supply of Microwave Digestion Table-Top System.

Ref: 1) Enquiry No. NML-FG/MER-ABHI/42-19 Dated 05.11.2019
2) CPPP Tender ID No. 2019_CSIR_489921_1

With reference to the above procurement, It is informed that technical specifications have been revised as per Annexure I. The bid may be submitted as per the revised technical specifications. All other terms and conditions will remain unaltered.


(N.K. Singh) 22/11/19

Stores & Purchase Officer

नलिन कुमार सिंह/NALIN KUMAR SINGH
भंडार एवं क्रय अधिकारी/Stores & Purchase Officer
एन०एम०एल०, जमशेदपुर/NML, Jamshedpur-831007

System	Microwave Digestion Table Top System
Application	This is required to react solid ore/metal/mineral samples in a closed vessel by raising the temperature and pressure through microwave irradiation
Basic System	<ol style="list-style-type: none"> I. Top/Front Loading microwave made of stainless steel with electrically-controlled safety swivelling lid and circular oven for homogenous microwave distribution II. Permanent oven ventilation with guided exhaust airstream (>1m²/min) III. Oven completely be coated with COROSSION RESISTANT COATING IV. Exhaust system to reduce noise and prevents corrosion on electronics V. Over-temperature switches (for overheating and safety)
Magnetron and Power	Dual Magnetron; Total power: Minimum 1600 W
Digestion Vessel	High-quality modified PTFE based with PTFE lid and self-sealing sealing lip.
Pressure	40-60 bar
Temp	200-260°C
Vessel Volume	100 mL
Rotor	<ol style="list-style-type: none"> I. Light weight and non-segmented PP and TFM/PTFE make, with capacity for minimum 10 stand-alone pressure vessels (vessel volume: 100ml)
Pressure and Temperature Control	<ol style="list-style-type: none"> I. Set and real temperatures of all samples as well as pressures of all vessels shall be displayed individually in real-time and shall be memorized. II. Rupture disc burst and overheating detection III. 15-20 min cooling time
Software	<ol style="list-style-type: none"> I. Instinctual operation, self-explaining, with conformable software, allowing control of the microwave system and reconstruction of data records II. Pre-programmed EPA applications III. A temperature program should include set-temperature, ramp time, maximum power, maximum pressure and holding time
Microwave Control	<ol style="list-style-type: none"> I. Microwave shall be controlled by separate control unit II. Display screen shows set and real-time display of variables and shall be memorized III. Microwave power can be controlled continuously, unpulsed in increments for each vessel
Data Records	System shall be able to memorize data records containing all volumes, temperature and pressure curves of all samples individually digested in this run as well as magnetron temperature and max. surface temperature curves, and power
Reaction Control	<ol style="list-style-type: none"> I. Digestion process shall be controlled by a contact-free temperature measurement of all samples II. Precision: +/-1°C
Interface	Min. 3 USB port , 1 Serial port , Min. 2 Ethernet ports Provision for Remote control via LAN or mobile devices
Technical Data	Power Supply: 230 V, 50/60Hz, 16 A, 2.700W Noise level: < 40dB Ambient conditions: 15-35°C, 85% Relative Humidity
Warranty	12 months for vessels and hardware from date of installation
Training	Company shall provide training at CSIR-NML, Jamshedpur.
Delivery Inspection	Post Delivery inspection shall be carried out at CSIR-NML along with company representative
AMC	Company shall provide the cost of comprehensive AMC for an additional duration of 3 years
Accessories	10 extra complete set of digestion vessel with consumables viz., lip seal ring (10X), lid (20X), rupture discs (10X), sample sleeves (50X), etc.
Basis of Evaluation	Price as per Technical Specifications + Warranty of 12 months for vessels and hardware from date of installation + dedicated training on site+ 3 years comprehensive AMC+ accessories as above